

Revised December 2014



01-013/01-014
REAR FLIP SEAT
WILL FIT YAMAHA® G-22®
INSTALLATION INSTRUCTIONS

INCLUDED:



Lean Back Cushion



Seat Bottom Cushion



Brackets



Seat Back Brackets



Footrest



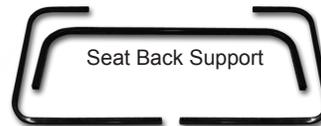
HD Bracket



Bagwell Bracket



Seat Frame



Seat Back Support



2 Footrest Brackets



Struts

1

Take off canopy by removing upper strut hardware that secures canopy to front and rear struts. Retain hardware.



Remove OEM front seat backs. Remove lower strut bolts and remove rear struts and retain struts and hardware.

New struts are provided for models that will not utilize factory rear struts.

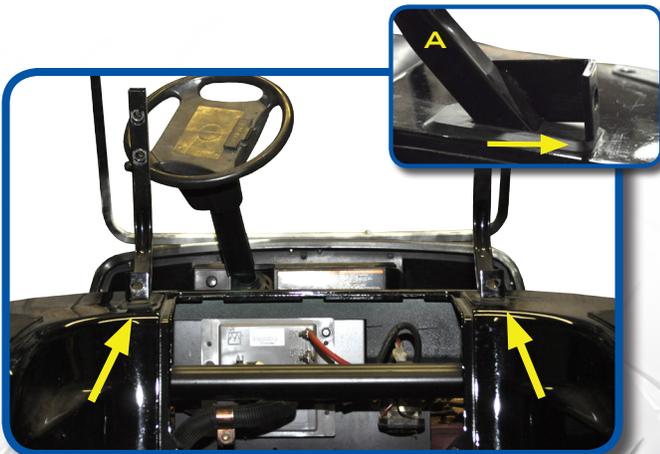
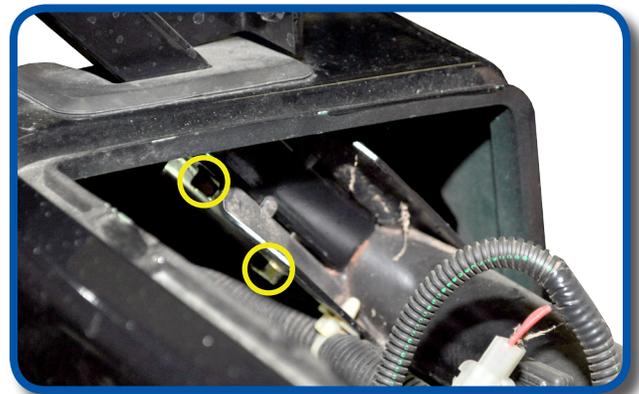
2

3
Remove motor cover.



4
Remove front seat bottom.

5
Remove OEM front seat supports.
Retain hardware.



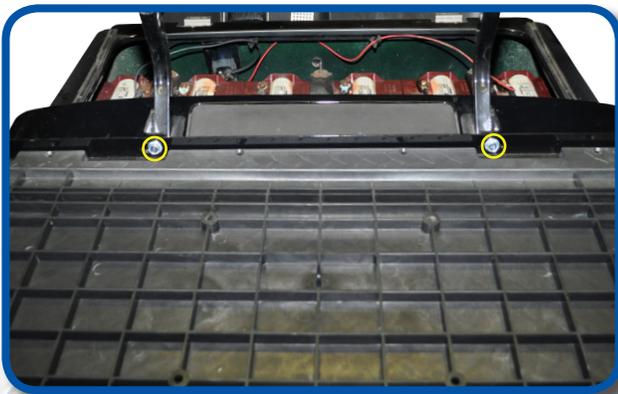
6
Insert main brackets into holes where OEM front seat supports were removed. Be sure the tabs are pointed to the cart's CENTER (see picture A). Secure the main brackets with hardware retained in Step 5.

Remove bagwell bolts. Then using a 5/16 drill bit, drill through the vehicle frame where the hardware was removed.



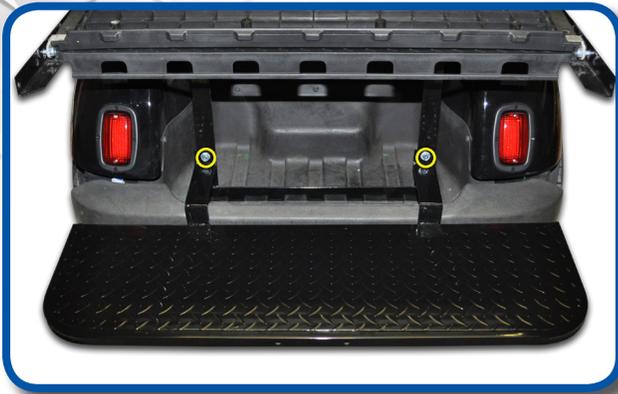
Attach bagwell bracket using hardware from Pack 1.

9
Reinstall motor cover.



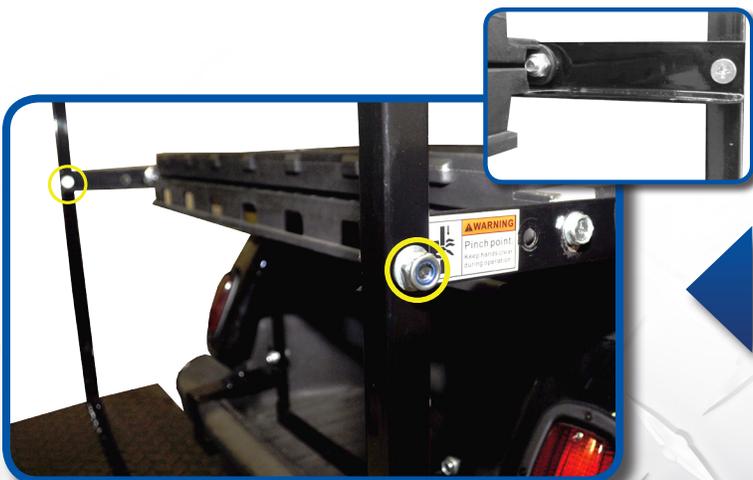
10
IMPORTANT: Do not tighten hardware until Step 17 is complete.
Place seat frame on cart. Attach seat frame to main brackets using hardware from Pack 1.

11
Attach seat frame to bagwell bracket using hardware from Pack 1. Ensure that the bottom of the seat frame lies in front of the bagwell bracket.



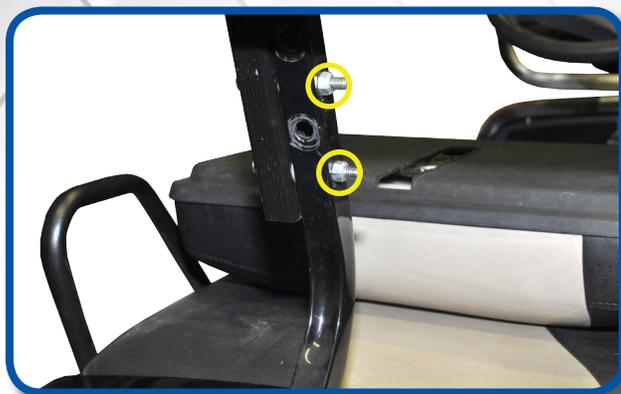
12
Attach footrest to bagwell bracket using remaining hardware from Pack 1.

13
Attach seat back bracket and armrests to seat frame using hardware from Pack 2.



14
Attach seat frame to rear portion of armrest using hardware from Pack 2. Be sure to place hardware as shown.

15
Depending on the model of G-Series, reinstall factory struts using retained hardware or new struts with hardware provided from Pack 2.



16
Reinstall front seat backs using hardware retained in Step 3.

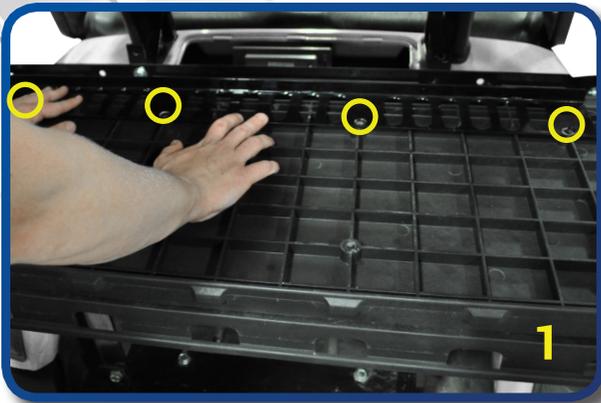
17
Attach lower location of armrests to footrests using remaining hardware from Pack 3. Tighten all hardware.



18
IMPORTANT: The following steps are for installing seat cushions (sold separately).

Attach seat back brackets to rear seat back using hardware from Pack 4. Tighten hardware.

15
Install rear seat back cushion to seat back support bracket using remaining hardware from Pack 2. Tighten Hardware.



1. Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes.



2. Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware tighten the seat bottom to seat frame as shown.

21
Reattach canopy using hardware retained from Step 1.



INSTALLATION COMPLETE

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HARDWARE PACK

PACK 1

- 2 8X70MM HEX BOLT
- 6 10X25MM HEX BOLT
- 4 8X17MM FLAT WASHER
- 2 8MM LOCK NUT
- 12 10X20MM FLAT WASHER
- 6 10MM LOCK NUT

PACK 2

- 6 10X70MM HEX BOLT
- 2 10X40MM COUNTERSUNK
- 14 10X20MM FLAT WASHER
- 8 10MM LOCK NUT
- 2 RUBBER SPACER

PACK 3

- 4 10X70MM HEX BOLT
- 8 10X20MM FLAT WASHER
- 4 10MM LOCK NUT

PACK 4

- 2 10X45 HEX BOLT
- 4 10X20MM FLAT WASHER
- 2 10MM LOCK NUT
- 4 6X25MM HEX BOLT
- 4 6MM LOCK WASHER
- 4 6X17MM FLAT WASHER

PACK 5

- 8 8X35MM COUNTERSUNK